

ACCURL MECHANICAL CNC PUNCH PRESS EASY-FAB P SERIES

The user-friendly Siemens 808D CNC system offers everything you need to fit the high demands of contemporary punching by offering a wide-variety of punching solutions. The high speed control, fast processing and intuitive user interface result in an innovative system capable of handling simple and complex tasks alike. From the initial idea to the production of individual parts, the T Siemens 808D CNC system is your ideal partner.



MAIN FEATURES

- Touch-screen 15"
- Customizable interface
- CAM with graphic interface grafica on the machine
- Value for money
- Saving standard tools cost of 30%
- Entrylevel machine
- Multi-tools 5-10 stations
- Thequickest tool change on the market
- Auto-index punching unit
- Multi-tools with Auto-index tools
- Machine functions to realize embossments, tapping, bending and high speed forming
- FANUC numerical control with 2 years of warranty
- Integrated punches guide

SERVO-ELECTRIC PUNCHING UNIT

Motor Brushless FANUC

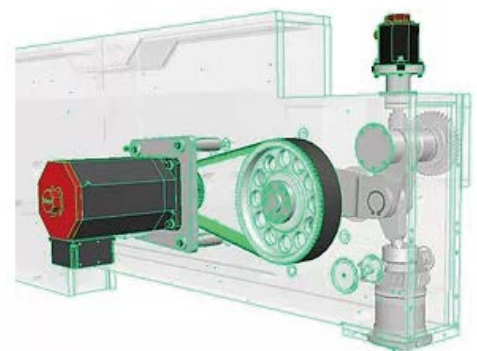
Stroke, speed, acceleration and penetration of the tool fully programmable

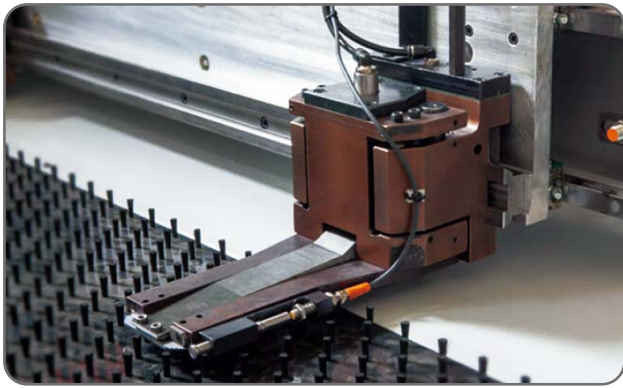
Absence of hydraulic oil

SoftPunch functions for noise reduction working high thickness

30 Tons

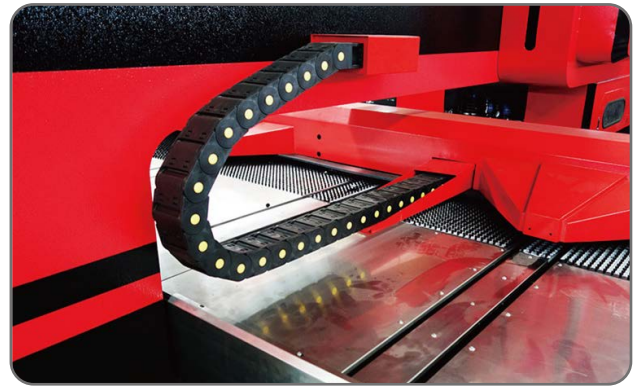
380 strokes/min & step 25,4 mm





Integrated auto-index system

Rotate all tools(standard,special)from 0° to 360°
 Complex nesting realization
 Cost reduction for tool investment minimum step programmable 0,01°



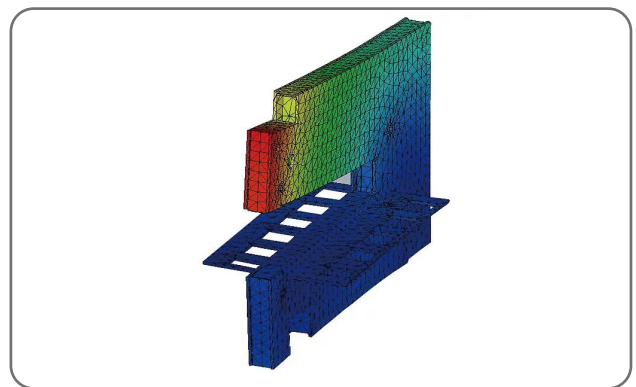
Standard tooling

Machine tooling with TRUMPF Style or TECHNOLOGY
 Style tools
 Multi-tool with 5-10 stations saving -30%*



Horizontal tool change system

All auto-index stations
 Flexible configuration
 Setup time extremely reduced 18 auto-index tools



"C" FRAME

Access to the machine on 3 sides
 Processing of metal sheet format bigger than Y stroke

SPECIFICATIONS

	UM	EASY-FAB P25	EASY-FAB P40
Max.punching force	KN	300	300
Maximum thickness	mm	6	6
Work size(without reposition)	mm	1250×1750	1250×2500
Work size(with reposition)	mm	1250×3500	1500×5000
Maximum weight of material	kg	150	150
Position Accuracy	mm	±0.01	±0.01
Tool change time with operators	sec	1.5	1.5
Tool change time with operator	sec	0.5	0.5
CNC control		FANUC 31 IPB	FANUC 31 IPB
Main motor	kw	1.5	1.5